

HIGH QUALITY PARTS



**錡峯機械股份有限公司**  
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**GE FONG MACHINERY CO., LTD.**

# 40年技術歷練

## 40 Years of Technological Accumulation

創立於1979年的錡峰機械，致力於CNC電腦車床及凸輪式自動車床的研發，至今已累積了40年的製造經驗。秉持卓越的研發團隊，錡峰已成功開發出廣泛的機種系列，提供客戶最多元化的選擇。在全球企業競爭日益劇烈的當今，錡峰除了持續開發新產品，並且致力於協助客戶規劃電腦化及自動化設備以降低生產成本，進而提升企業競爭力。

Established in 1979, GE FONG Machinery Company has been dedicated to the R&D and manufacturing of CNC lathes and cam type automatic lathes. Based on our outstanding R&D team, GE FONG has successfully developed the most wide range of products. These provide customers with a flexible selection of machine models. To meet the increasingly competitive markets in the world, GE FONG not only continues to develop new machines, but also will help customers to achieve computerized and automated production. As a result, customers can benefit from lower production costs, which in turn, upgrades business competition capability.



### 走心櫛式CNC精密車床 SLIDING HEAD CNC LATHE

### 走心櫛式CNC精密車床 SLIDING HEAD CNC LATHE



### 走刀式CNC電腦自動車床 FIXED HEAD CNC LATHE

### 高精密自動車床 HIGH PRECISION AUTOMATIC LATHE



# GO-125

## SLIDING HEAD CNC LATHE

### 走心櫛式CNC精密車床



錡峰GO-125走心櫛式CNC車床，多樣化刀具配置，兼具車銑功能，搭配高轉速12型內藏式主軸，完全滿足大批量之精密小零件的生產需求。

- 內藏式馬達，精度更準確。
- 雙主軸同時加工，提升產能。
- 依工件特性選擇有導套式或無導套式加工。
- 側/端面皆可執行鑽孔、攻牙、車銑等功能，一機多用，作業彈性大。
- 可選用三菱控制器。
- 適用於鐘錶、醫療、汽車、電子、航太等各產業零件加工。

GE FONG's GO-125 Sliding Head CNC Lathe is designed with flexible tools deployment and combines turning and milling functions in one. Equipped with a model 12 built-in type high speed spindle, the machine will fully satisfy the requirement for mass production of high precision small parts.

- Built-in type motor provides higher machining accuracy.
- Twin spindles perform machining simultaneously for upgrading throughput.
- Choice of guide bushing or guide bushing-less according to workpiece characteristics.
- Drilling, tapping, turning and milling can be performed on side and end face. Multi-tasking machine that provides flexible machining.
- MITSUBISHI controller is optional.
- Suitable parts machining in various industries, such as clock and watch, medical, automotive, electronic and aerospace.



#### 機器規格 Machine Specifications

機型 MODEL	GO-125
加工棒材外徑 Bar Stock Diameter	12 mm
最大加工長度 Max. Machining Length	105 mm ( Fixed guide bushing 固定式導套) 30 mm (Guide bushing-less 無導套)(※1)
轉速 Speed	主軸S1: 10,000 rpm 副主軸S2: 10,000 rpm
馬達 Motor	主軸S1: 2.2 / 3.7 KW 副主軸S2: 2.2 / 3.7 KW
最大可裝刀位數 Max. Mountable Tool No.	21
控制軸數 Controlled Axes	5
機械尺寸/淨重 Machine Dimensions (W × D × H) / Weight	1,800 × 1,200 × 1,800 mm / 1,700 kg

※1: 最大長度建議於棒材加工外徑之2.5倍內。 ※1: Max. length within 2.5 tims of bar machining diameter.  
 ※2: 本公司享有規格變更之權利，恕不另行通知。 ※2: All specifications are subject to change without notice in advance.

# GO-205-II / GO-206-II

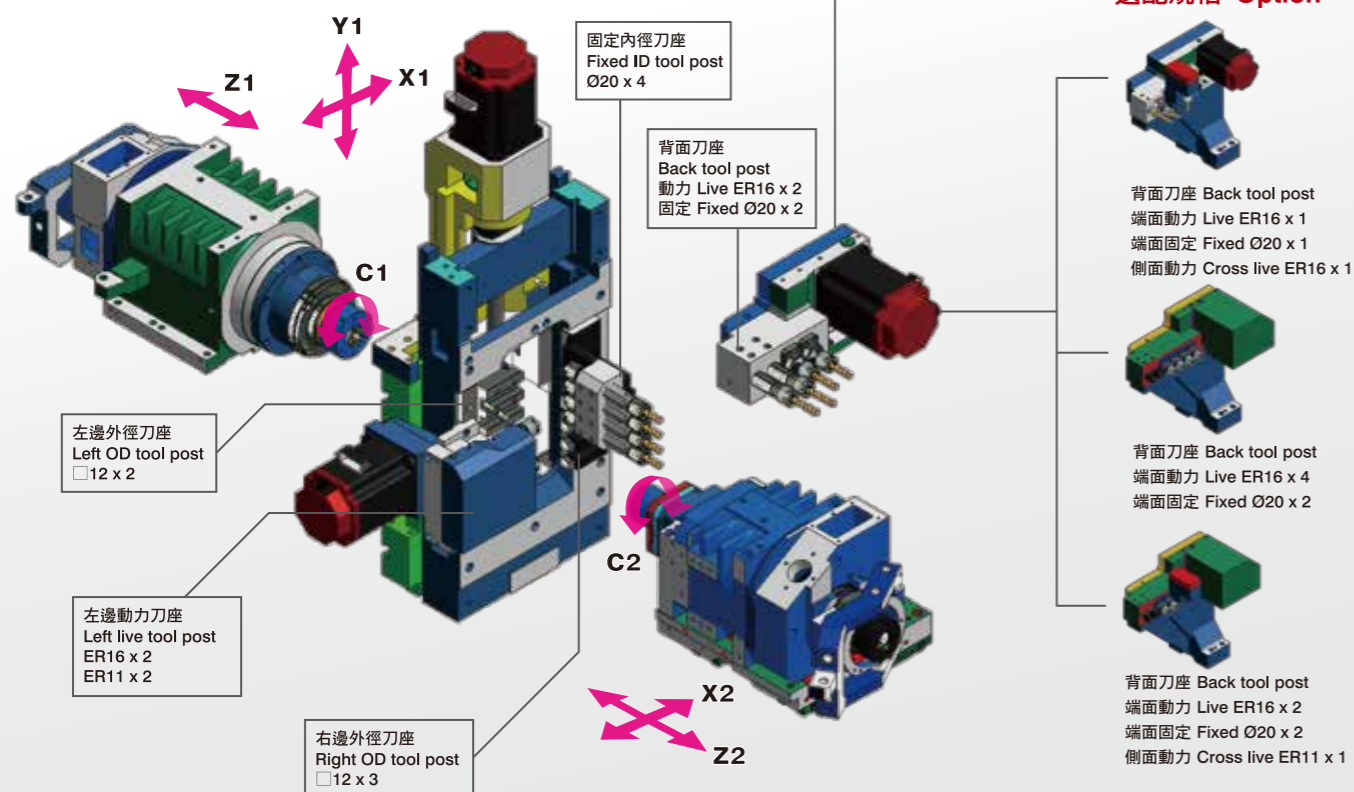
## SLIDING HEAD CNC LATHE 走心櫛式CNC精密車床

專為 **高效能，精密加工** 而打造

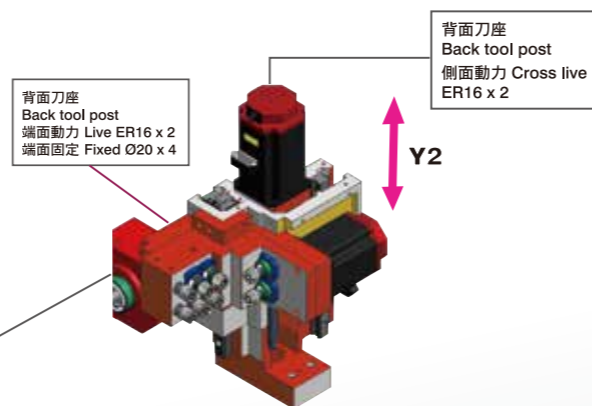
錡鋒GO-205-II / GO-206-II走心櫛式CNC車床，擁有多功能、加工時間短、高精度等特色。價格經濟實惠，是當今市場上的暢銷機型。

- 內藏式主軸/副主軸馬達。
- 馬達直接驅動式旋轉導套，提供高速及精密加工。
- 可搭配無導套式加工，以縮短殘材。
- 4軸側面刀裝置，配合Y軸，可執行側面鑽孔、攻牙、上下銑削。
- 高剛性鑄造床身，吸震能力優異。
- GO-206-II副主軸搭配Y2軸及側端面動力刀，做更多樣化的加工。

### GO-205-II



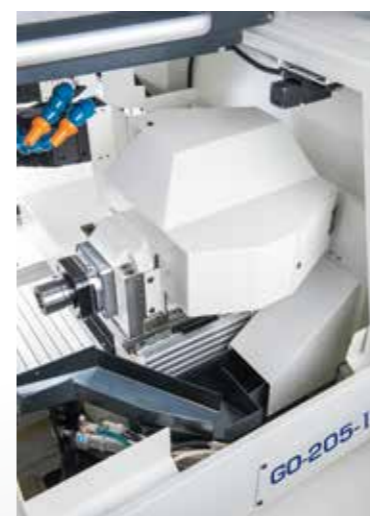
### GO-206-II



## Built for High Efficiency and High Precision Machining

GE FONG's GO-205-II / GO-206-II Sliding Head CNC Lathe integrates the features of multi-function, shorter machining time, high machining accuracy and affordable price. It is the best-selling model on the market currently.

- Main and back spindle built-in motors.
- The rotary guide bushing is directly driven by Fanuc motor, providing high speed and high precision machining.
- Choice of non-guide bushing type machining for shorten remnant bar.
- 4-spindle cross tool attachment in combination with Y-axis allows for performing cross drilling, tapping and up/down milling.
- Highly rigid casting bed features outstanding dampening capacity.
- GO-206-II back spindle makes face and cross processing with Y2 axis for various parts.



副主軸  
Back spindle



### 機器規格 Machine Specifications

機型 MODEL	GO-205-II	GO-206-II
加工棒材外徑 Bar Stock Diameter	ø3~20 mm	
最大加工長度 Max. Machining Length	170 mm (Direct motor - drive rotary guide bushing 馬達直驅式旋轉導套) 80 mm (Mechanical-drive rotary guide bushing 機械式旋轉導套) 250 mm (Fixed guide bushing 固定式導套) 45 mm (Guide bushing-less 無導套)	
轉速 Speed	主軸S1: 200~10,000 min <sup>-1</sup> (※1) 副主軸S2: 200~10,000 min <sup>-1</sup> (※2)	
馬達 Motor	主軸S1: 2.2 / 3.7 KW (額定Rated / 15分 min.) 副主軸S2: 1.5 / 2.2 KW (額定Rated / 15分 min.)	
最大可裝刀位數 Max. Mountable Tool No.	23	25
控制軸數 Controlled Axes	5	6
機械尺寸/淨重 Machine Dimensions (W × D × H) / Weight	2,160 × 1,200 × 1,800 mm / 1,700 kg	

※1: 使用機械式驅動旋轉導套時，常用主軸轉速為6,000 min<sup>-1</sup>，最高限制為8,000 min<sup>-1</sup>。  
 ※2: 若裝設有成品工件前方排出裝置時，轉數不可超過10,000 min<sup>-1</sup>。  
 ※3: 本公司享有規格變更之權利，恕不另行通知。

# G-206 / G-207

## SLIDING HEAD CNC LATHE 走心櫛式CNC精密車床

- 模組化刀具系統，各種不同刀具轉軸、內徑刀座、外徑刀座等可自由組合。
- 正主軸(S1)及背主軸(S2)之加工可獨立執行。
- 正背面刀座皆具有Y軸設計。
- 正/背面主軸及控制軸搭配油冷系統，降低結構溫度變異過大之發生機率。
- 動力刀座具有特殊排氣孔，避免鐵屑及切削油遭吸入結構內，以延長刀座壽命。
- 可選擇有導套式或無導套式加工。
- G-207之B軸設計，可做任意角度加工，使功能更強大。



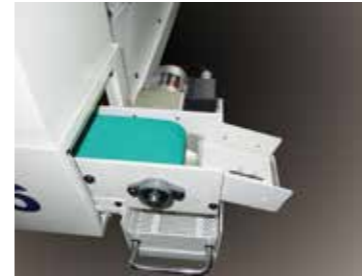
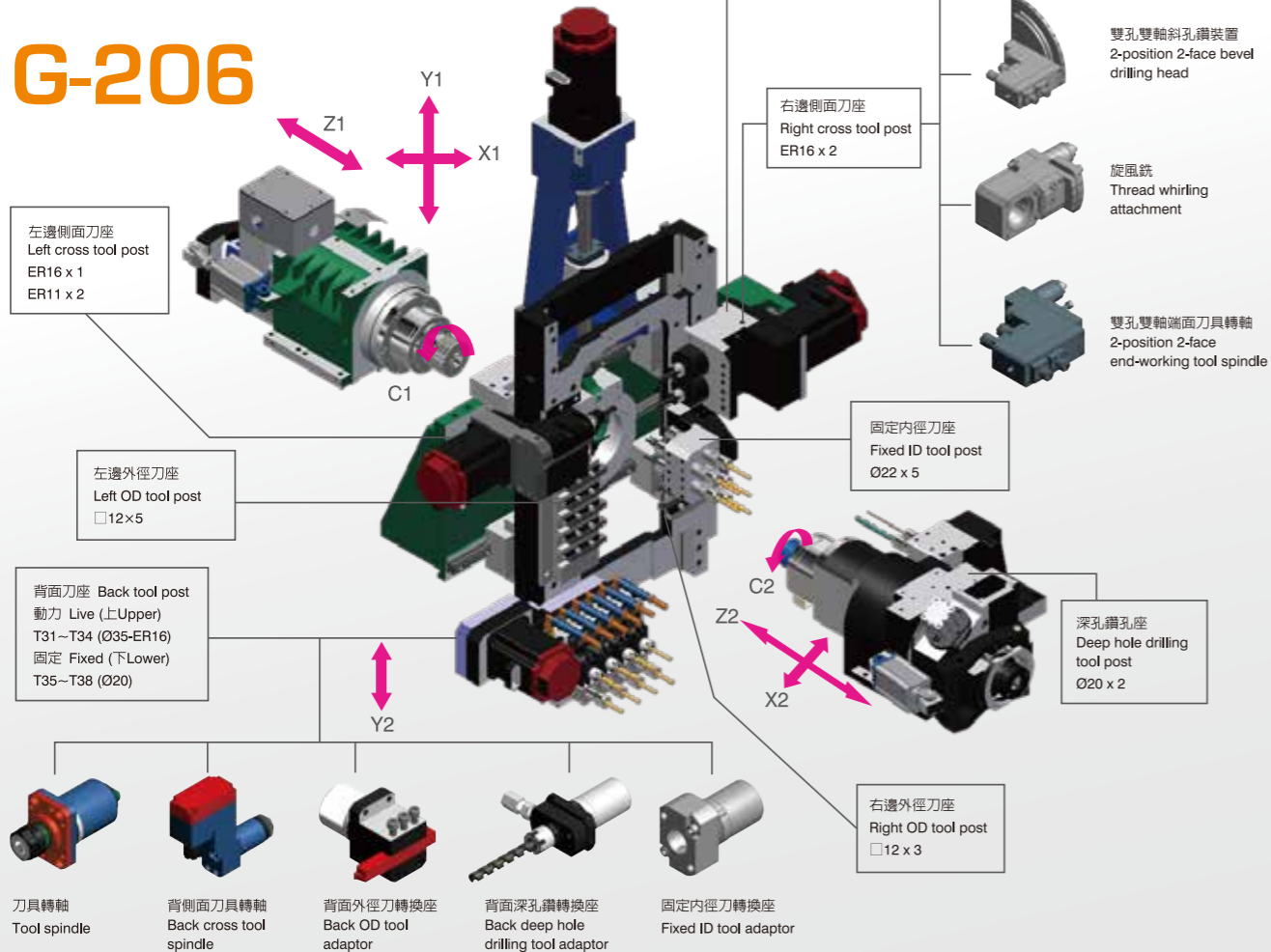
### 馬達直接驅動式旋轉導套

- 最高轉速: 12,000 rpm
- 最大加工長度: 210 mm

### Motor direct-drive rotary guide bushing holder

- Max. speed: 12,000 rpm
- Max. machining length: 210mm

## G-206

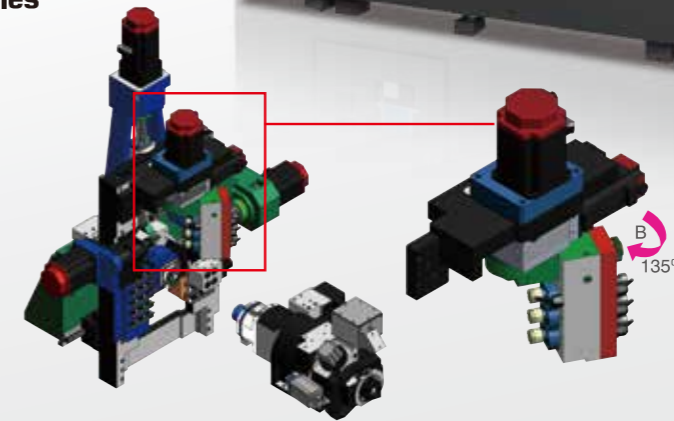


工件輸送帶  
Parts conveyor

## G-207

### B軸旋轉刀具軸 B-axis swiveling tool spindles

動力 Live	前 Front	後 Back
	ER16 x 3	ER11 x 3
	Max. speed: 5000 RPM	
Swiveling angle: 135°		



### 機器規格 Machine Specifications

機型 MODEL	G-206	G-207
加工棒材外徑 Bar Stock Diameter	ø3~20 mm	
最大加工長度 Max. Machining Length	210 mm (Direct motor - drive rotary guide bushing 馬達直驅式旋轉導套) 250 mm (Fixed type guide bushing 固定式導套) 80 mm (Mechanical-drive rotary guide bushing 機械式旋轉導套) 45 mm (Guide bushing-less 無導套)	
轉速 Speed	主軸S1: 200~12,000 min <sup>-1</sup> (※1) 副主軸S2: 200~12,000 min <sup>-1</sup> (※2)	
馬達 Motor	主軸S1: 2.2 / 3.7 KW (額定Rated / 15分 min.) 副主軸S2: 1.5 / 2.2 KW (額定Rated / 15分 min.)	
最大可裝刀位數 Max. Mountable Tool No.	39	35
控制軸數 Controlled Axes	6	7
機械尺寸/淨重 Machine Dimensions (W x D x H) / Weight	2,300 x 1,400 x 2,000 mm / 3,700 kg	

※1: 使用機械式驅動旋轉導套時，常用主軸轉速為6,000 min<sup>-1</sup>，最高限制為8,000 min<sup>-1</sup>。  
 ※2: 若裝設有成品工件前方排出裝置時，轉數不可超過10,000 min<sup>-1</sup>。  
 ※3: 本公司享有規格變更之權利，恕不另行通知。

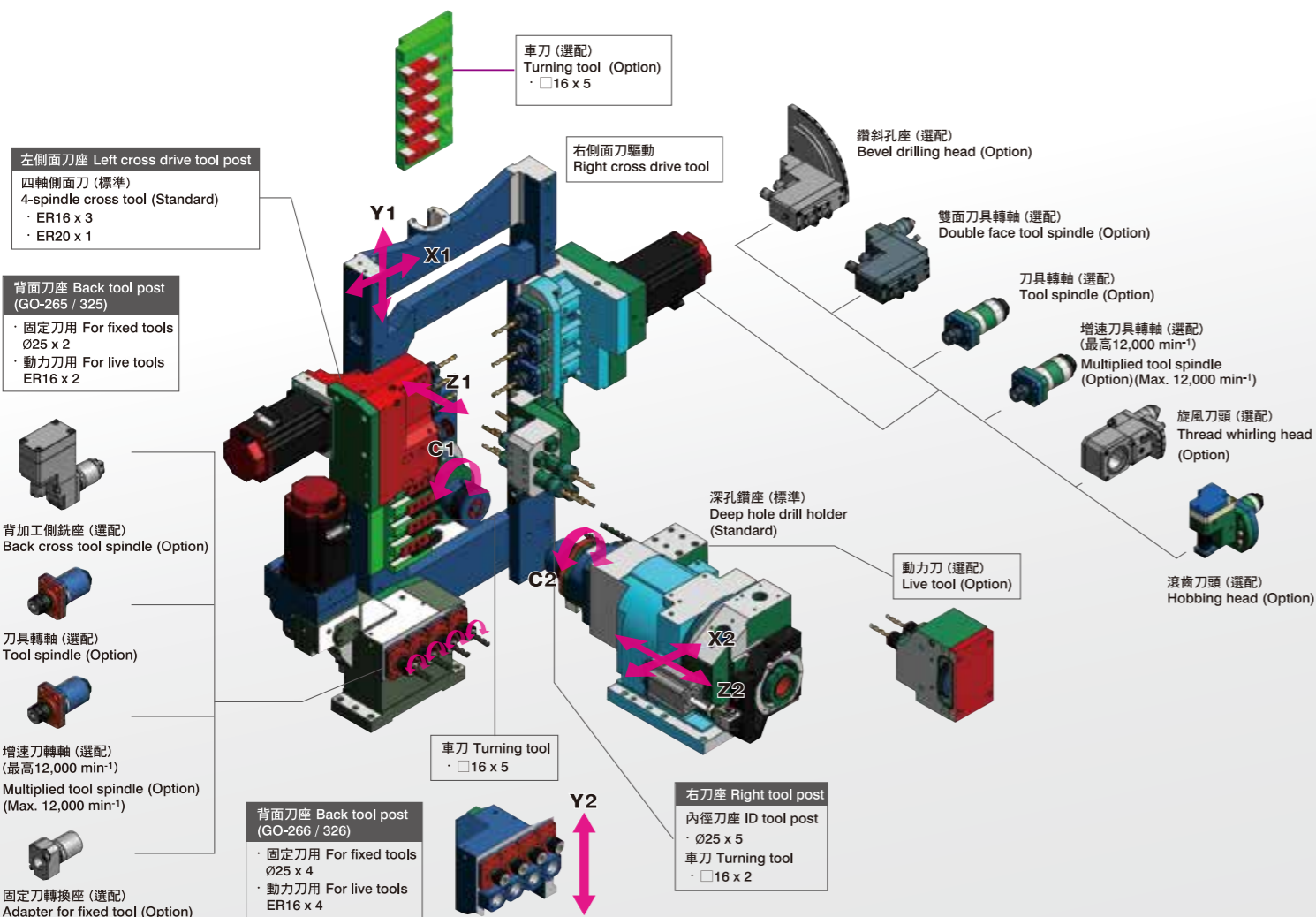


# GO-265 / 325 GO-266 / 326

## SLIDING HEAD CNC LATHE 走心櫛式CNC精密車床

### 雙主軸+多刀座 複雜加工 一氣呵成

- 主軸及背面主軸皆內藏式馬達。
- 主軸側(S1)及背面主軸側(S2)之加工，可獨立執行，不需互相等待。
- 可選擇導套式或無導套式加工。
- 旋風銑刀頭或滾齒刀頭，可裝在右側刀座上，適合骨釘或齒輪加工。
- GO-325/326主軸採用油壓缸以夾緊棒材，確保加工中材料不退縮。
- 正/背面主軸及控制軸搭配油冷系統，降低結構溫度變異過大之發生機率。
- 動力刀座具有特殊氣孔，避免鐵屑及切削油遭吸入結構內，以延長刀座壽命。



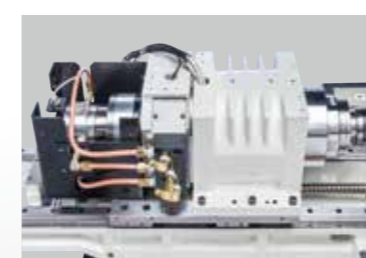
## Twin Spindles & Multiple Tool Holders

Complex parts machining are accomplished with one setup.

- Main / back spindle motors are built-in type.
- Machining at the main spindle side (S1) and the back spindle side (S2) can be performed independently without waiting for each other.
- Choice of guide bushing type or non-guide bushing type machining.
- Thread whirling attachment or hobbing head can be mounted on the right cross tool post for machining bone screws or gear hobbing.
- GO-325/326 main spindle use hydraulic cylinder for clamping the bar and ensuring no bar shrinkage during machining.
- Spindles and axes install with cooling system for decreasing temperature difference when processing.
- Live tool spindles rotate with air-blow for avoiding oil and chip, and extending parts life.



**馬達直接驅動式旋轉導套**  
• 最高轉數: 10,000/8,000 rpm (GO265/325)  
• 最大加工長度: 320 mm



**主軸夾頭用油壓缸 (GO-325/326)**  
**Hydraulic cylinder for main collet chuck (GO-325/326)**



**背面主軸**  
**Back spindle**



### 機器規格 Machine Specifications

機型 MODEL	GO-265 GO-266	GO-325 GO-326
加工棒材外徑 Bar Stock Diameter	ø8~26 mm	
最大加工長度 Max. Machining Length	320 mm (Motor direct-drive rotary guide bushing 馬達直驅式旋轉導套) 50 / 70 mm (No guide bushing 無導套)	
轉速 Speed	主軸S1: 200~10,000 min <sup>-1</sup> 副主軸S2: 200~10,000 min <sup>-1</sup>	主軸S1: 200~8,000 min <sup>-1</sup> 副主軸S2: 200~8,000 min <sup>-1</sup>
馬達 Motor	主軸S1: 3.7 / 7.5 KW (額定Rated / 10%) 副主軸S2: 2.2 / 3.7 KW (額定Rated / 10分 min.)	
最大可裝刀位數 Max. Mountable Tool No.	32	36
控制軸數 Controlled Axes	5	6
機械尺寸/淨重 Machine Dimensions (W × D × H) / Weight	2,455 × 1,340 × 1,930 mm / 3,600 kg	

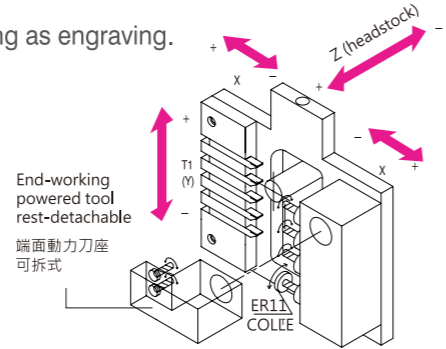
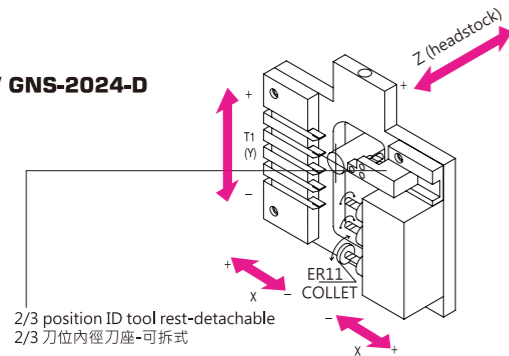
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# GNS-1724-DE GNS-2024-DE

## SLIDING HEAD CNC LATHE 走心櫛式CNC精密車床

- 動力刀裝置包含4支側面刀及2支端面刀。
- 端面剖溝、銑削、偏心鑽孔、攻牙可一次加工完成。
- 側面鑽孔、攻牙或銑削可一次加工完成。
- Cs軸可做0.001分度主軸定位，並供輪廓車削功能（如刻字、圖案等）。
- The live tool attachment includes 4 cross-powered tools and 2 end working powered tools.
- End face slotting, milling, off-center drilling and tapping can be accomplished at a time.
- Cross drilling, tapping or milling can be accomplished at a time.
- Cs axis is available for 0.001° spindle indexing and make contouring as engraving.

▼ GNS-1724-D / GNS-2024-D



▲ GNS-1724-DE / GNS-2024-DE

# GNP-1724-D

## SLIDING HEAD CNC LATHE 走心櫛式CNC精密車床

複雜工件加工一次完成

COMPLEX PARTS MACHINING IS ACCOMPLISHED QUICKLY.

- 背面及外徑加工可同時執行。
- 內藏式主軸馬達。
- 搭配旋轉導套加工長工件。
- 正面1支，側面3支動力具。
- 雙刀位外徑刀座。
- Cs軸功能適合輪廓加工。
- Back side and outside diameter machining can be accomplished at a time.
- Built-in type spindle motor.
- Rotary guide bushing support long part processing.
- One face and three cross-powered tools.
- Double-positions OD tool holder.
- Cs-axis function allows for contour machining.



D 側銑裝置  
Cross processing attachment



SB 副主軸  
Subspindle



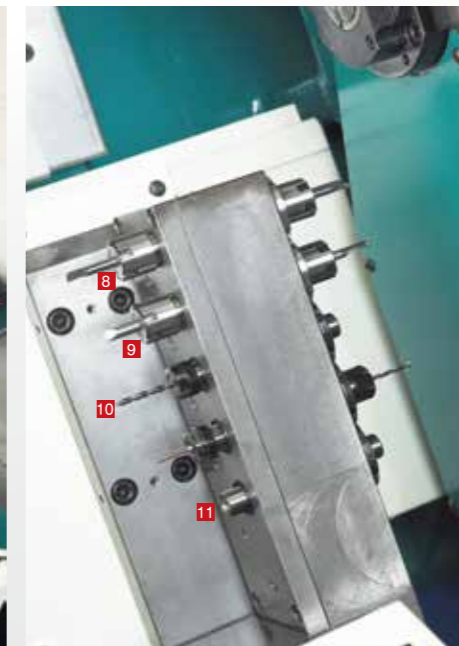
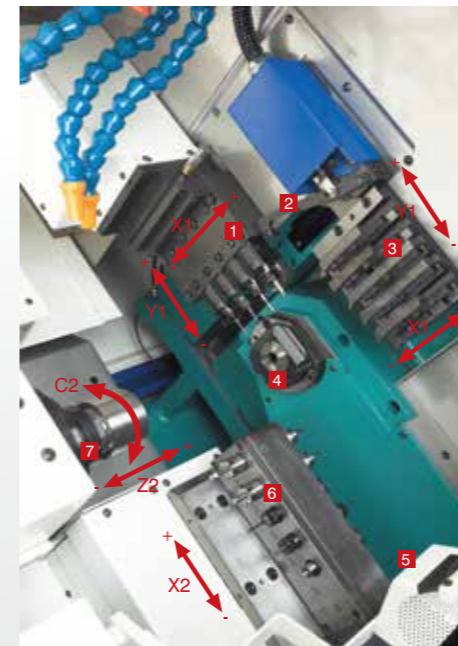
# GF-20MDII

## SLIDING HEAD CNC LATHE 走心櫛式CNC精密車床

一機多功能 最佳性價比

COMBINE MULTI-FUNCTION IN ONE.  
OPTIMUM COST-TO-PERFORMANCE RATIO.

- 主軸，副主軸馬達皆為內藏式。
- 背面及前面加工可同時執行。
- 斜床式結構，除屑效果良好。
- Cs軸功能適合輪廓加工。
- 正面及背端面皆可偏心孔鑽孔、攻牙、剖溝、刻字(C軸)。
- Built-in-type main spindle and sub-spindle motor.
- Back and front machining are performed simultaneously.
- Slant bed structure facilitates chip removal.
- Cs axis function allows for contour machining.
- Available to perform off-center drilling, tapping, slotting and engraving (c-axis) on front and back end.



- 側面旋轉刀  
Cross rotary tools
- 切斷檢出器  
Cut-off sensor
- 外徑刀  
OD tools
- 導套  
Guide bushing
- 工件接料器  
Part catcher
- 軸向旋轉刀(正、背面各5支)  
Axial rotary tools (face & back, 5 pcs each)
- 副主軸  
Subspindle
- 固定式內徑車刀  
Fixed ID turning tool
- 2刀一體式ER16筒夾座  
Both-in one type ER16 collet holder
- 動力(旋轉)刀  
Rotary tool
- 2刀一體式ER11筒夾座  
Both-in one type ER11 collet holder

### 機器規格 Machine Specifications

機型 MODEL	GNS-1724-DE	GNS-2024-DE	GNP-1724-D	GF-20MDII
加工棒材外徑 Bar Stock Diameter	17 / 20 mm		17 mm	20 mm
最大加工長度 Max. Machining Length	240 mm		215 mm	200 mm
轉速 Speed	8,000 rpm		8,000 rpm (S1) / 4,000 rpm (S1)	10,000 rpm(S1) / 8,000 rpm(S2)
馬達 Motor	S1: 2.2 / 3.7 KW (Mitsubishi) S1: 1.1 / 3.7 KW (Fanuc)		S1: 1.1 / 3.7 KW S2: 0.5 / 1.1 KW	S1: 2.2 / 3.7 KW S2: 1.1 / 3.7 KW
控制軸數 Controlled Axes	4 (X, Y, Z, C)		7 (X1, Y1, Z1, C1, X2, Z2, C2)	
機械尺寸淨重 Machine Dimensions (W × D × H) / Weight	1,500 × 1,200 × 1,400 mm / 1,300 kg		1,700 × 1,300 × 1,500 mm / 1,650 kg	2,300 × 1,740 × 1,500 mm / 2450 kg

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# G-32HA/G-32HA-D G-32HA-DE

**FIXED HEAD CNC LATHE**  
走刀式CNC電腦自動車床

**高精度! 高C/P值!**

- 可搭配送料機、自動送料、機械手做棒材或單件加工。
- 內徑、外徑、側面、端面加工一次完成(G-32HA-DE)。
- C軸功能適合輪廓加工(G-32HA-D, G-32HA-DE)。
- 使用櫛式刀座提升速度及增加產能。



**HIGH PRECISION! HIGH C/P RATIO!**

- Suitable for material feeding with bar feeder, automatic feed system, and robot for bar or raw material.
- ID, OD, side and end machining can be accomplished at a time (G32HA-DE)
- C-axis function allows for contour machining (G-32HA-D, G-32HA-DE).
- Increasing production capacity and speed up with gang type tools.

**1** 左手型切斷刀座16x16柄(標配1個)  
Left-handed cut-off tool holder  
16x16 shank (standard, 1 pc)

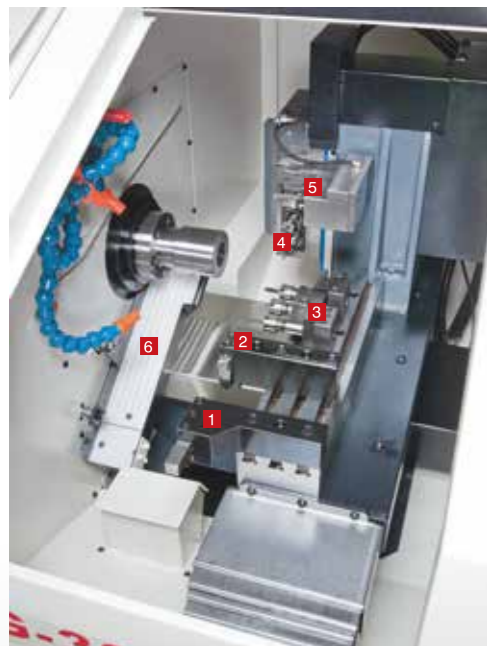
**2** 雙刀位外徑刀座16x16柄(刀柄徑向安裝)  
(標配2個)  
2-positions OD tool holder  
(Tool shank radially mounted)  
(standard, 2 pcs)

**3** 單刀位內徑刀座(ER16)(標配3個)  
1-position ID tool holder (ER16)  
(standard, 3 pcs)

**4** 四刀位側面動力刀座  
(ER16)-(G-32HA-D及G-32HA-DE適用)  
4-position cross live tool rest  
(ER16)-(For G-32HA-D & G-32HA-DE)

**5** 三刀位端面動力刀座(ER11)-可拆式,  
裝於側銑第四刀位 (G-32HA-DE適用)  
3-positions face live tool rest (ER11)-detach-  
able, mounted on 4th cross live tool position.  
(For G-32HA-DE)

**6** 工件接料器  
Product catcher



## 機器規格 Machine Specifications

機型 MODEL	G-32HA	G-32HA-D	G-32HA-DE
加工棒材外徑 Bar Stock Diameter		32 mm	
最大加工長度 Max. Machining Length		棒材外徑 Bar diameter x 3	
轉速 Speed		6,000 rpm	
馬達 Motor		2.2 / 3.7 KW	
標準刀位總數 Standard No. of Tool Positions	8	12	14
控制軸數 Controlled Axes	X, Z	X, Y, Z, C	X, Y, Z, C
機械尺寸/淨重 Machine Dimensions (W x D x H) / Weight	1,850 x 2,080 x 1,550 mm / 1,020 kg	1,850 x 2,080 x 1,550 mm / 1,150 kg	1,850 x 2,080 x 1,550 mm / 1,170 kg

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# G-42HA-DET

**FIXED HEAD CNC LATHE**  
走刀式CNC電腦自動車床

**伺服刀塔+側面動力刀座+  
端面動力刀座**

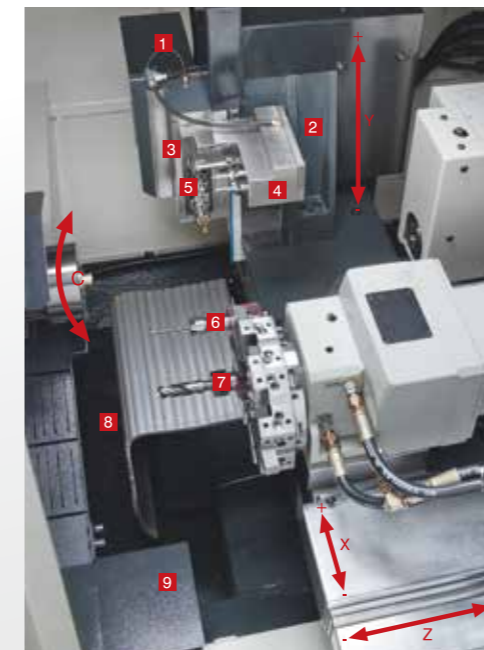
徹底表露多功能，高效率加工特色!

- 刀塔與Y軸之側/端面動力刀座組合，兼具車銑功能。
- C軸功能適合輪廓加工。
- 旋轉式操作箱，試機更便利。
- C軸採用油壓碟式剎車，提升加工穩定性。
- 加裝氣壓式尾座，無論加工長、短工件，更提高穩定性。



**SERVO TURRET + SIDE TOOL ATTACHMENT +  
END TOOL ATTACHMENT**

Fully exhibit multi-function and high efficiency machining performance!



- Combination of turret and cross / face live tools with Y-axis designed for turning and milling functions.
- C-axis function allows for contour machining.
- Swing control box facilitates running test.
- C-axis employs a hydraulic disk brake, ensuring improved stability of machining.
- Pneumatic tailstock helps hold long workpieces accurately.

**1** 動力刀主軸馬達  
Live tool spindle motor

**2** Y軸馬達  
Y-axis motor

**3** 側面動力刀裝置(ER16)  
Cross live tool attachment(ER16)

**4** 可拆式端面動力刀裝置(3 / ER11夾頭)  
Detachable face live tool attachment (3/ER11 collet)  
註:可拆下改裝2 / ER20夾頭型端面動力刀裝置  
Note: It can be interchanged with 2 / ER20 collet type  
face live tool attachment

**5** 側面動力刀ER16筒夾座(彈夾式)  
Cross live tool ER16 collet holder (Cartridge type)

**6** 固定式內徑刀ER16筒夾座  
Fixed ID tool ER16 collet holder

**7** 固定式內徑刀ER20筒夾座  
Fixed ID tool ER20 collet holder

**8** 接料器  
Parts catcher

**9** 工件盒  
接料時盒蓋自動打開，可把工件導入工件盒  
Parts collection box  
Box door opens automatically when parts  
catcher moves to receive the completed parts.

## 機器規格 Machine Specifications

機型 MODEL	G-42HA-DET
加工棒材外徑 Bar Stock Diameter	42 mm
最大加工長度 Max. Machining Length	棒材外徑 Bar diameter x 2.5~3
刀塔 Turret	8 刀位伺服控制 8 positions servo controlled
轉速 Speed	4500 rpm
馬達 Motor	3.7 / 5.5 KW
控制軸數 Controlled Axes	X, Y, Z, C
機械尺寸/淨重 Machine Dimensions (W x D x H) / Weight	2,060 x 1,660 x 1,700 mm (不含尾座 not include tailstock) / 2,200 kg

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# G-1515A / G-1525A G-2025A

## HIGH PRECISION AUTOMATIC LATHE 高精密自動車床

### 精度與效率的融匯

單主軸，雙鑽孔(攻牙)軸走刀式自動車床

## SINGLE SPINDLE, TWIN DRILLING (TAPPING) SPINDLES FIXED HEAD AUTOMATIC LATHE

錕鋒雙鑽孔軸走刀式自動車床，以高精度，多功能，深獲使用者讚賞。鉸孔、鑽深孔、攻內/外牙等可一次加工完成，充份表露高效率的加工特色。

Featuring high precision and multiple-functions, the twin drilling spindle fixed head automatic lathe from Ge Fong has been recognized by each user. This series of machines allows reaming, deep hole drilling and inside / outside tapping to be accomplished all at the same time.



#### 主軸與外徑刀座

- 配置5組外徑刀座
- 1號及5號刀可徑向及軸向同動 (G-1515A僅1號刀)
- 主軸採特殊鋼經熱處理及精密研磨製成

#### Main spindle & OD tool rests

- Designed with 5 sets of OD tool rest.
- No.1 and no. 5 tools can move simultaneously in the radial and axial directions (only No.1 tool if G-1515A)
- Main spindle is made by special steel which has been treated with heat treatment & ground precisely.



#### 雙軸式鑽孔(攻牙)裝置

- 鉸孔，鑽深孔，攻內/外牙可一次加工完成
- 攻牙軸可快速變換為鑽孔軸

#### Twin-spindle drilling (tapping) attachment

- Reaming, deep hole drilling and inside/outside tapping can be accomplished at a time.
- Tapping spindle can be easily changed to drilling spindle.

### 機器規格 Machine Specifications

機型 MODEL	G-1515A	G-1525A	G-2025A
加工棒材外徑 Bar Stock Diameter	15 mm	15 mm	20 mm
最大加工長度 Max. Machining Length	30 mm	35 mm	35 mm
轉速 Speed	2100 - 6000 rpm	2100 - 7000 rpm	2100 - 7000 rpm
馬達 Motor	2 HP / 1.5 KW	2 HP / 1.5 KW	2 HP / 1.5 KW
外徑刀座數 O.D. tool rest No.	5	5	5
內徑刀座數 I.D. tool rest No.	1	2	2
機械尺寸/淨重 Machine Dimensions (W × D × H) / Weight	1,200 × 650 × 1,470 mm / 750 kg	1,500 × 750 × 1,450 mm / 850 kg	1,500 × 750 × 1,450 mm / 850 kg

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# G-3225HA / G-4225HA

## HIGH PRECISION AUTOMATIC LATHE 高精密自動車床

- 5組外徑刀座
- 2組內徑刀座
- 精密凸輪傳動
- 油壓式夾頭
- 1號及5號刀可徑向及軸向同動
- 鉸孔，鑽深孔，攻內/外牙可一次完成
- 適用於衛浴設備，汽車及空/油壓零件加工



- 5 sets of OD tool rest.
- 2 sets of ID tool rest.
- High precision cam transmission.
- Hydraulic power chuck
- No. 1 and no. 5 tools can move simultaneously in the radial and axial directions.
- Reaming, deep hole drilling and inside / outside tapping can be accomplished at the same time.
- Applicable for machining of parts for bath / sanitary, automobile and air / hydraulic parts.



▲ G-3225HA



▲ G-4225HA

### 機器規格 Machine Specifications

機型 MODEL	G-3225-HA	G-4225HA
加工棒材外徑 Bar Stock Diameter	32 mm	42 mm
最大加工長度 Max. Machining Length	55 mm	60 mm
轉速 Speed	750 - 2500 rpm	435 - 2250 rpm
馬達 Motor	3 HP (4P) / 2 HP (8P)	5 HP (4P) / 2.5 HP (8P)
外徑刀座數 O.D. tool rest No.	5	5
內徑刀座數 I.D. tool rest No.	2	2
機械尺寸/淨重 Machine Dimensions (W × D × H) / Weight	1,600 × 800 × 1,700 mm / 1,300 kg	1,900 × 950 × 1,700 mm / 1,500 kg

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